

ME 102B Project Final Report

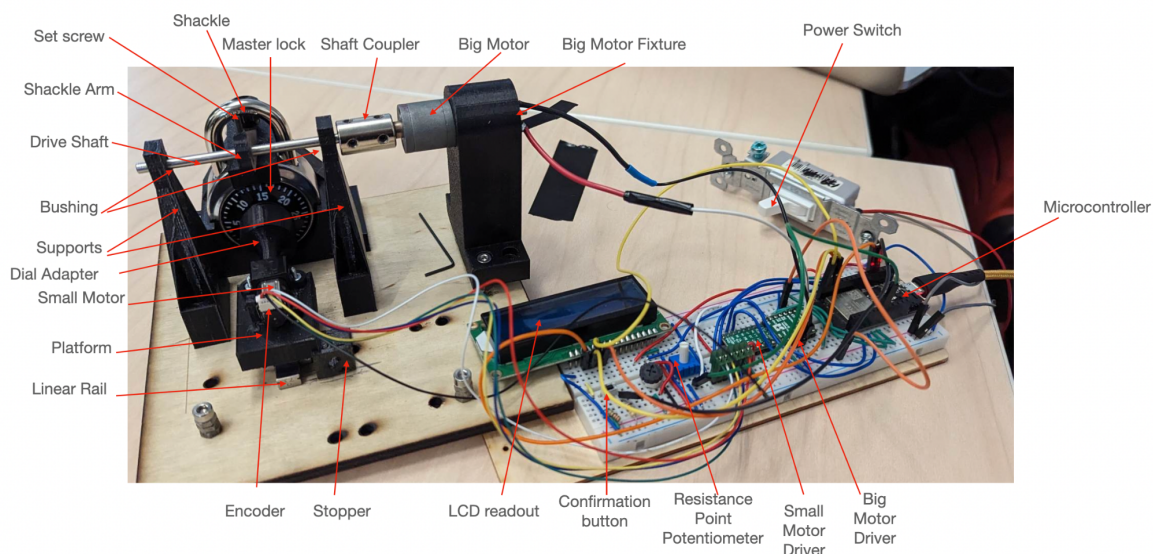
Opportunity: Create a device that helps individuals regain use of their old master locks, despite forgetting the password.

High level strategy:

1. User manually finds three resistant points
 - a. The first is found by half-pulling up on the shackle and turning clockwise until resistance is felt
 - b. The other two are found by full-pulling up on the shackle and turning counter clockwise. In finding these two locations, start at 0 and don't exceed 12. There will be more than 2 locations found, so only accept the locations where the resistance is found half way between 2 numbers.
2. Set lock to 0 and place in device
3. Individually enter the three resistant points using the potentiometer, pressing the button to confirm each entry
4. Microcontroller generates 16 potential combinations from user inputted numbers
5. Device tries all combinations, stopping when the user presses the button (indicating a successful combination)
6. Output combination to readout

Initially we wanted the device to automatically find the resistance locations via a force control loop (based on mapping current to PWM) for the big motor pulling up the shackle and a basic stop detection protocol for the motor turning the lock dial. While this scheme worked somewhat well, issues cropped up with finding the resistant locations accurately. Oftentimes the found locations would be 1 lock tick off, which would mess up the combinations the device would try in the brute force phase. Therefore we opted to manually determine the resistance points and input them to the device.

Photo of fully integrated device



Function critical decisions:

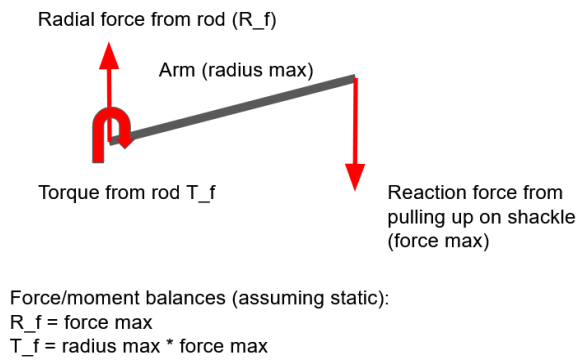
In selecting the motor and bushings that rotate the shaft which pulls up the master lock shackle the following calculations were carried out. Note that the numbers that follow were selected such that they are higher than our system would ever experience:

$$\text{max force} = 9.8N, \text{max radius} = 10\text{cm}$$

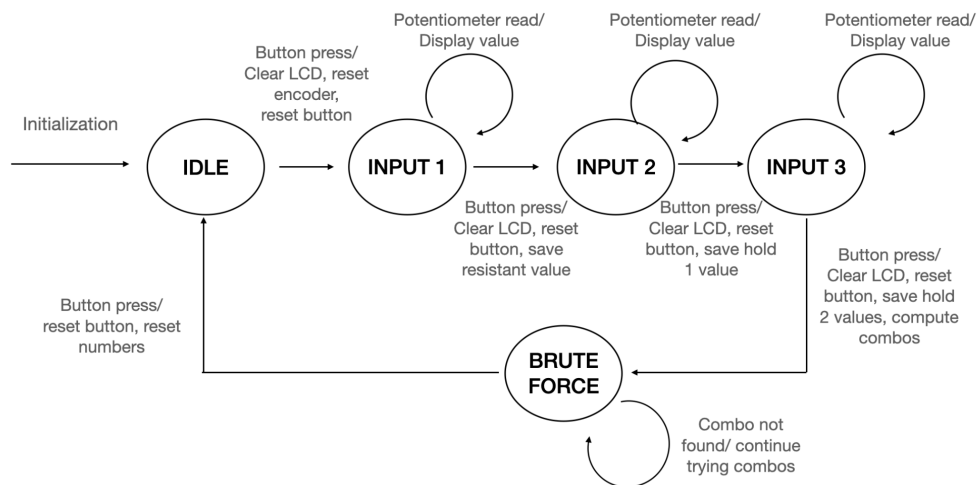
Note from these variables the **selected bushings are more than strong enough to withstand the experienced radial force of 9.8N, as they are rated for nearly 1650 Newtons of radial force.**

$$\text{radius} \times \text{max force} = 98 N * \text{cm} = 10 \text{kg} * \text{cm}$$

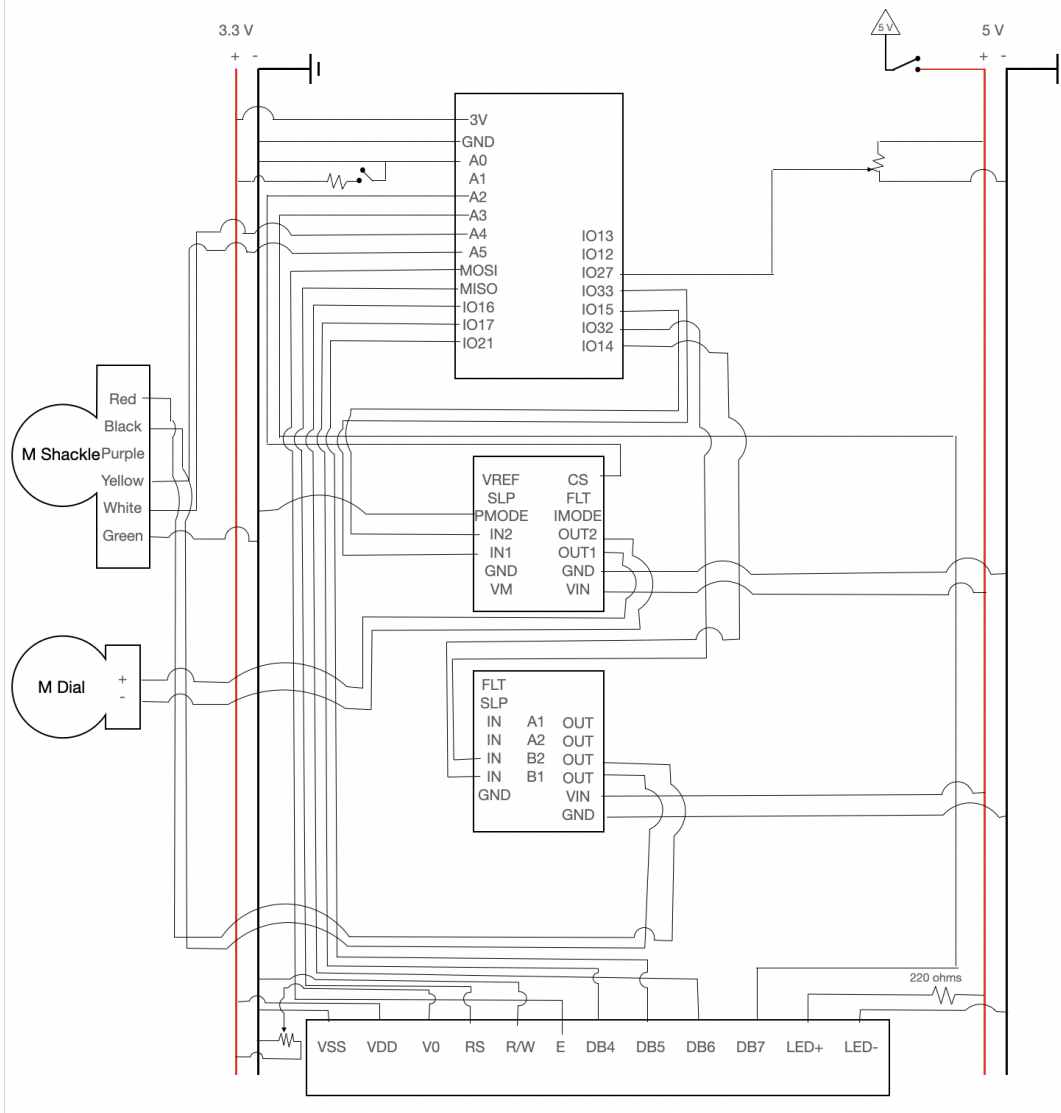
We thus selected a motor with a stall torque higher than 16 kg*cm such that we would never expose it to torques above 60% of its stall torque (the actual motor has 21 kg*cm stall torque, so there is a decent safety margin as well). See the figure below for a basic outline of these calculations.



State Transition Diagram:



Circuit Diagram



Reflection:

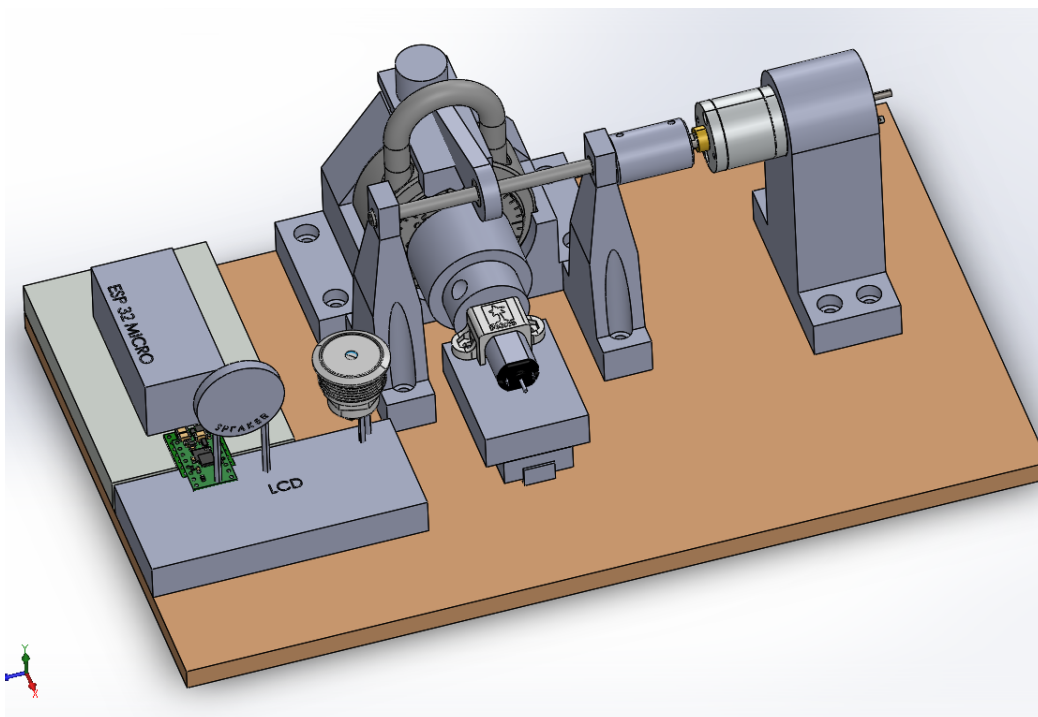
Regular meetings and forming mini mechanical and electrical/software subteams were strategies that worked well for us. That's not to say if someone wanted to help with both subteams they couldn't, but that their main focus was well defined. We definitely recommend these strategies for future students. As for words of advice: don't let the thought of Thanksgiving break let you slow down progress around the start of November, and try to minimize the use of 3D printing where possible.

Appendix

Complete BOM:

Lock Breaker BOM						
		Total:	\$177.76			
Item	Description	Supplier	Unit Cost	Number of Units	Total cost	Purchased?
Pololu 20mm motor	Motor for force arm	Pololu	\$29.95	1	\$29.95	Yes
DRV 8874 motor driver	H-Bridge motor driver	Pololu	\$9.95	1	\$9.95	Yes
DRV8833 Dual Motor Driver Carrier	H-bridge motor driver	Pololu	\$0.00	1	\$0.00	Yes
75:1 gear ratio micromotor	Lock turning motor	Pololu	\$0.00	1	\$0.00	Yes
M2 button head screws	screws for the screen readout	McMaster	\$11.57	1	\$11.57	Yes
Breadboard	Breadboard	Pololu	\$0.00	1	\$0.00	Yes
IK0 Linear Rail	Linear rail	IK0 Thompson	\$0.00	1	\$0.00	Yes
Master combination lock	lock	McMaster	\$0.00	1	\$0.00	Yes
Stock 1/4" Plywood	Wood	Jacobs Hall	\$6.25	1	\$6.25	Yes
High load dry running sleeve bearing	bushings for transmission	McMaster	\$1.97	2	\$3.94	Yes
Rotary shaft	rotary shaft for transmission	McMaster	\$17.86	1	\$17.86	Yes
4mm shaft coupling	shaft coupler for the transmission	Amazon	\$9.99	1	\$9.99	Yes
Set screw shaft collar	for applying force on shackle	McMaster	\$1.77	1	\$1.77	Yes
Long set screw	to touch shackle	McMaster	\$5.71	1	\$5.71	Yes
ESP32 Microcontroller	Microcontroller	Adafruit	\$0.00	1	\$0.00	Yes
Jumper wire	Wires	Amazon	\$0.00	1	\$0.00	Yes
M4 Screw	Load cell fastner	McMaster	\$8.72	1	\$8.72	Yes
Button	Button	ITWSwitches	\$0.00	1	\$0.00	Yes
3D print filament	Misc components	N/A	\$0.00	1	\$0.00	Yes
Wing nut	Retain combo lock	McMaster	\$13.05	1	\$13.05	Yes
Power supply	power electronics	N/A	\$0.00	1	\$0.00	Yes
M4 bolt	Fastner for various components	McMaster	\$7.30	1	\$7.30	Yes
M4 nut	Fastner for various components	McMaster	\$3.33	1	\$3.33	Yes
Long M4 bolt	to fasten combo lock down	McMaster	\$9.42	1	\$9.42	Yes
Display	LCD	Amazon	\$5.59	1	\$5.59	Yes
M3 bolts/nuts	to mount linear rail and carriage	McMaster	\$0.00	1	\$0.00	Yes

CAD Image:



Code screenshots:

```
1  #include <ESP32Encoder.h>
2  #include <LiquidCrystal.h>
3
4  #define BIN_1 32
5  #define BIN_2 14
6  #define ENC_1 39
7  #define ENC_2 36
8  #define EN 15
9  #define PH 33
10 #define CS 34
11 #define LED_PIN 13
12 #define BTN 26
13 #define POT 27
14
15 #define RS 19
16 #define L_EN 18
17 #define D4 17
18 #define D5 21
19 #define D6 16
20 #define D7 25
21
22 // -----
23 // Variable declarations -----
24 // -----
25
26 // Encoder object
27 ESP32Encoder encoder;
28
29 //Setup interrupt variables -----
30 volatile int count = 0; // encoder count variable
31 volatile bool deltaT = false; // position control check variable
32 volatile bool button_pressed = false; // debounce storage variable
33 volatile bool timeout = false; // timeout storage variable
34
35 // setting PWM properties -----
36 const int freq = 5000;
37 const int ledChannel_1 = 1;
38 const int ledChannel_2 = 2;
39 const int ledChannel_3 = 3;
40 const int resolution = 8;
41 const int MAX_PWM_VOLTAGE = 230;
42 const float MAX_VEL = 5.8;
43
44 // setting Timer info -----
45 const int time_count = 80;
46 const int tic_count = 1000;
47 const int clock_rate = 8000000;
```

```

48
49 hw_timer_t * timer0 = NULL; // timeout timer
50 portMUX_TYPE timerMux0 = portMUX_INITIALIZER_UNLOCKED;
51
52 hw_timer_t * timer1 = NULL; // position control timer
53 portMUX_TYPE timerMux1 = portMUX_INITIALIZER_UNLOCKED;
54
55 // setting Motor info -----
56 const float gear_ratio = 75.81;
57 const int cpr = 12;
58
59 // combination computation info -----
60 int res; int loc_1 = 98; int loc_2 = 99; int pos_1; int pos_2[10]; int pos_3[2];
61
62 // state variables -----
63 int state = 0;
64
65 const int IDLE = 0;
66 const int INPUT1 = 1;
67 const int INPUT2 = 2;
68 const int INPUT3 = 3;
69 const int BRUTE_FORCE = 4;
70
71 // setting cascaded positional control information -----
72 const float kp = 0.3;
73 const float kip = 0.1;
74 const float kpp = 35;
75 const float kii = 0.01;
76 const int allowed_error = 9;
77 float goal = cpr * gear_ratio / 40.0;
78 bool spin_done = false;
79
80 // setting current PI control information -----
81 float prev_count = 0;
82 float current = 0;
83
84 // check for stop variable
85 int stop_count = 0;
86 bool start = false;
87 int pot = 0;
88
89 LiquidCrystal lcd(RS, L_EN, D4, D5, D6, D7);
90
91 // Interrupt callbacks -----
92 // Position control timer callback

```

```
90
91 // Interrupt callbacks -----
92 // Position control timer callback
93 void IRAM_ATTR onTime1() {
94     portENTER_CRITICAL_ISR(&timerMux1);
95     // cascaded position control data
96     count = encoder.getCount();
97     deltaT = true;
98     portEXIT_CRITICAL_ISR(&timerMux1);
99 }
100
101 // Button callback
102 void IRAM_ATTR isr() {
103     timeout_start();
104 }
105
106 // Timeout timer callback
107 void IRAM_ATTR onTime0() {
108     portENTER_CRITICAL_ISR(&timerMux0);
109     timeout = true;
110     portEXIT_CRITICAL_ISR(&timerMux0);
111     timerStop(timer0);
112 }
113
114 // -----
115 // Initialization -----
116 // -----
```

```

117
118 void setup() {
119     // sets the initial state of LED as turned-on
120     pinMode(LED_PIN, OUTPUT);
121     digitalWrite(LED_PIN, HIGH);
122
123     // ESP32 configuration
124     Serial.begin(115200);
125     ESP32Encoder::useInternalWeakPullResistors = UP;
126
127     // Encoder configuration
128     encoder.attachFullQuad(ENC_1, ENC_2);
129
130     // Button and shackle driver pin setup
131     pinMode(BTN, INPUT); // configures the specified pin to behave either as an input or an output
132     attachInterrupt(BTN, isr, RISING);
133     pinMode(PH, OUTPUT);
134     pinMode(POT, INPUT);
135
136     // LED PWM configuration
137     ledcSetup(ledChannel_1, freq, resolution);
138     ledcSetup(ledChannel_2, freq, resolution);
139     ledcSetup(ledChannel_3, freq, resolution);
140     ledcAttachPin(BIN_1, ledChannel_1);
141     ledcAttachPin(BIN_2, ledChannel_2);
142     ledcAttachPin(EN, ledChannel_3);
143
144     // Timeout timer configuration
145     timer0 = timerBegin(0, time_count, true);
146     timerAttachInterrupt(timer0, &onTime0, true);
147     timerAlarmWrite(timer0, 6000, true);
148     timerAlarmEnable(timer0);
149     timerStop(timer0);
150
151     // Position control timer configuration
152     timer1 = timerBegin(1, time_count, true);
153     timerAttachInterrupt(timer1, &onTime1, true);
154     timerAlarmWrite(timer1, tic_count, true);
155     timerAlarmEnable(timer1);
156     timerStop(timer1);
157
158     // Setup LCD
159     lcd.begin(16, 2);
160     lcd.clear();
161     lcd.setCursor(0,0);
162     lcd.print("Lock Breaker");
163
164     shackle_turn(false);
165     delay(500);
166     ledcWrite(ledChannel_3, 0);
167 }
168

```



```

169 // -----
170 // Main loop -----
171 // -----
172
173 void loop() {
174     switch(state) {
175
176         // event checkers: check_button()
177         // services: timeout_start(), shackle_turn(), encoder.setCount()
178         case IDLE:
179             if (check_button()) {
180                 state = INPUT1;
181                 lcd.clear();
182                 encoder.setCount(0);
183                 button_reset();
184                 Serial.println("Switching from IDLE to Resistant input");
185             }
186             break;
187
188         case INPUT1:
189             pot = analogRead(POT);
190             pot = map(pot, 0, 4096, 0, 40);
191             lcd_res(pot);
192             delay(100);
193             if (check_button()) {
194                 lcd.clear();
195                 button_reset();
196                 res = pot;
197
198                 state = INPUT2;
199                 Serial.println("Switching from Resistant input to Hold input 1");
200             }
201             break;
202
203         case INPUT2:
204             pot = analogRead(POT);
205             pot = map(pot, 0, 4096, 0, 40);
206             lcd_hold(pot, 99);
207             delay(100);
208             if (check_button()) {
209                 lcd.clear();
210                 button_reset();
211                 loc_1 = pot;
212
213                 state = INPUT3;
214                 Serial.println("Switching from Hold input 1 to Hold input 2");
215             }
216             break;
217
218         case INPUT3:
219             pot = analogRead(POT);
220             pot = map(pot, 0, 4096, 0, 40);
221             lcd_hold(loc_1, pot);
222             delay(100);
223             if (check_button()) {
224                 lcd.clear();
225                 button_reset();
226                 loc_2 = pot;
227
228                 combo_comp();
229                 state = BRUTE_FORCE;

```

```

227
228     combo_comp();
229     state = BRUTE_FORCE;
230
231     Serial.println("Switching from Hold input 2 to Brute Force");
232     Serial.println("Resistant location:");
233     Serial.println(res);
234     Serial.println("Hold 1:");
235     Serial.println(loc_1);
236     Serial.println("Hold 2:");
237     Serial.println(loc_2);
238 }
239 break;
240
241
242
243 // event checkers: brute_force()
244 // services: disp_combo(), button_reset(), num_reset(), error()
245 case BRUTE_FORCE:
246     //brute force code
247     if (brute_force()) {
248         state = IDLE;
249
250         button_reset();
251         num_reset();
252
253         Serial.println("Switching from BRUTE_FORCE to IDLE");
254     }
255     break;
256 }
257 }
258
259 // -----
260 // Event checker functions -----
261 // -----
262
263 // Checks for start button press
264 bool check_button() {
265     return timeout;
266 }
267

```

```

268 // carries out and verifies brute force was successful
269 bool brute_force() {
270     bool success = false;
271     lcd.clear();
272
273     for(int w = 0; w < 10; w++) {
274         for(int j = 0; j < 2; j++) {
275             if((abs(pos_2[w] - pos_3[j]) > 2) && !check_button()) {
276                 lcd.clear();
277                 Serial.println("-----");
278                 Serial.println(res + 5);
279                 Serial.println(pos_2[w]);
280                 Serial.println(pos_3[j]);
281                 lcd_bf_num(res + 5, pos_2[w], pos_3[j]);
282
283                 control_start();
284                 combo_spin(res + 5, pos_2[w], pos_3[j] + 1);
285                 control_stop();
286
287                 shackle_pull();
288                 unsigned long x = millis();
289                 while (millis() - x < 500) {
290                     if (check_button()) {
291                         lcd.clear();
292                         lcd_combo_found(res + 5, pos_2[w], pos_3[j]);
293                     }
294                 }
295             }
296         }
297     }
298     return check_button();
299 }
300
301 // -----
302 // Service functions -----
303 // -----
304
305
306 // Turns the shackle motor at medium, constant PWM value at input direction
307 void shackle_turn(bool dir) {
308     if (dir) {
309         digitalWrite(PH, HIGH);
310         ledcWrite(ledChannel_3, 255);
311     } else {
312         digitalWrite(PH, LOW);
313         ledcWrite(ledChannel_3, 80);
314     }
315 }
316
317
318 // Display error code on LCD
319 void error() {
320     lcd.clear();
321     lcd.setCursor(0,0);
322     lcd.print("Error, returning to idle");
323 }
324
325 void control_stop() {
326     timerStop(timer1);
327     portENTER_CRITICAL_ISR(&timerMux1);
328     count = encoder.getCount();
329     deltaT = false;
330     portEXIT_CRITICAL_ISR(&timerMux1);
331 }

```

```

334 // Creates list of possible combinations from resistant locations
335 // inputs:
336 // res - half force resistant location lock number
337 // loc_1 - full force resistant location lock number 1
338 // loc_2 - full force resistant location lock number 2
339 void combo_comp() {
340     pos_1 = res + 5;
341
342
343     int r = pos_1 % 4;
344     int r1 = loc_1 % 10;
345     int r2 = loc_2 % 10;
346
347     int ind1 = 0;
348     int ind2 = 0;
349     int m = 0;
350     int m1 = 0;
351     int m2 = 0;
352     for(int i = 0 ; i < 41; i++) {
353         m = (i+2) % 4;
354         m1 = i % 10;
355         m2 = i % 4;
356         if((m1 == r1 || m1 == r2) && m2 == r) {
357             pos_3[ind1] = i;
358             ind1 = ind1 + 1;
359         }
360         if(m == r) {
361             pos_2[ind2] = i;
362             ind2 = ind2 + 1;
363         }
364     }
365 }
366
367
368 // Executes one combination on the lock
369 // inputs:
370 // s1 - first lock number
371 // s2 - second lock number
372 // s3 - third lock number
373 void combo_spin(int s1, int s2, int s3) {
374     int l1 = mapping(s1, 0, 0, 3, false);
375     int l2 = mapping(s2, s1, l1, 1, true);
376     int l3 = mapping(s3, s2, l2, 0, false);
377
378     lock_spin(0);
379     delay(500);
380     lock_spin(l1);
381     delay(500);
382     lock_spin(l2);
383     delay(500);
384     lock_spin(l3);
385     delay(500);
386 }

```

```

388 // Turns lock to specified lock number
389 void lock_spin(int g) {
390     spin_done = false;
391
392     g = g * goal;
393
394     float e = 0; float e_p = 0; float prev_e = 0;
395     float sum_e = 0;
396     float p_count = count;
397
398     while (!spin_done) {
399         if (deltaT) {
400             // Handle timer interrupt
401             portENTER_CRITICAL(&timerMux1);
402             deltaT = false;
403             portEXIT_CRITICAL(&timerMux1);
404
405             // compute position error
406             e_p = g - count;
407
408             // compute desired velocity
409             float v_des = kp * e_p + kip * prev_e;
410
411             // variable updates
412             if (e_p < 40 * goal && e_p > -40 * goal) {
413                 if (v_des > MAX_VEL) {
414                     v_des = MAX_VEL;
415                 } else if (v_des < -MAX_VEL) {
416                     v_des = -MAX_VEL;
417                 }
418             }
419
420             prev_e = prev_e + e_p;
421             if (prev_e > 75) {
422                 prev_e = 75;
423             } else if (prev_e < -75) {
424                 prev_e = -75;
425             }
426
427
428             float vel = count - p_count;
429             e = v_des - vel;
430
431             // compute desired PWM
432             int D = kpp * e + kii * sum_e;
433
434             // variable updates
435             if (D > MAX_PWM_VOLTAGE) {
436                 D = MAX_PWM_VOLTAGE;
437             }
438             else if (D < -MAX_PWM_VOLTAGE) {
439                 D = -MAX_PWM_VOLTAGE;
440             }
441
442             sum_e = sum_e + e;
443             if (sum_e > 1000) {
444                 sum_e = 1000;
445             } else if (sum_e < -1000) {
446                 sum_e = -1000;
447             }
448             p_count = count;

```

```

449
450     //Map the D value to motor directionality, or brake motor if close enough
451     if (e_p < allowed_error && e_p > -allowed_error) {
452         ledcWrite(ledChannel_2, 255);
453         ledcWrite(ledChannel_1, 255);
454         spin_done = true;
455     }
456     else if (D > 0) {
457         ledcWrite(ledChannel_1, LOW);
458         ledcWrite(ledChannel_2, D);
459     }
460     else if (D < 0) {
461         ledcWrite(ledChannel_2, LOW);
462         ledcWrite(ledChannel_1, -D);
463     }
464     else {
465         ledcWrite(ledChannel_2, LOW);
466         ledcWrite(ledChannel_1, LOW);
467     }
468 }
469 }
470 }
471
472
473
474 // Resets start button press variable
475 void button_reset() {
476     portENTER_CRITICAL_ISR(&timerMux0);
477     timeout = false;
478     portEXIT_CRITICAL_ISR(&timerMux0);
479 }
480
481 // Starts shackle motor timeout timer
482 void timeout_start() {
483     portENTER_CRITICAL_ISR(&timerMux0);
484     timeout = false;
485     portEXIT_CRITICAL_ISR(&timerMux0);
486
487     timerRestart(timer0);
488     timerStart(timer0);
489 }
490
491 // Starts shackle motor timeout timer
492 void control_start() {
493     timerRestart(timer1);
494     timerStart(timer1);
495 }
496
497 // Resets resistant location numbers
498 void num_reset() {
499     res = 0;
500     loc_1 = 0;
501     loc_2 = 0;
502 }
503

```

```

503
504 // -----
505 // Helper functions -----
506 // -----
507
508 // Maps desired lock number to encoder count value
509 // inputs:
510 // s1 - desired lock number
511 // s2 - current lock number
512 // turns - number of turns to execute between two numbers
513 // dir - direction of rotation; true -> CCW, false -> CW
514 int mapping(int pos, int last_pos, int last_abs, int turns, bool dir) {
515     int a;
516     if (dir) {
517         a = pos - last_pos;
518         if (a < 0) {
519             a = a + 40;
520         }
521
522         return a + 40 * turns + last_abs;
523     }
524     else {
525         a = pos - last_pos;
526         if (a > 0) {
527             a = a - 40;
528         }
529
530         return a - 40 * turns + last_abs;
531     }
532 }
533
534 // Verifies if shackle is released or not (used by brute force to check success)
535 void shackle_pull() {
536     shackle_turn(true);
537     unsigned long x = millis();
538     while (millis() - x < 3500) {
539     }
540
541     x = millis();
542     shackle_turn(false);
543     while (millis() - x < 1500) {
544     }
545
546     ledcWrite(ledChannel_3, 0);
547 }
548
549 // LCD display functions -----
550
551 void lcd_res(int n1) { //looking for resistant location
552     if (n1 == 99) { //if still looking for res location, then n1 should be 99; if has found, then n1 will be 0-40 and it will print actual
553         int r1 = random(10,99); //generates random number for fuzz
554         n1 = r1;
555     }
556     String str1 = String(n1);
557     if (n1 < 10) {
558         str1 = "0" + str1;
559     }
560     String str = "Resistant: " + str1;
561     lcd.setCursor(0,0);
562     lcd.print(str);
563 }
564
565

```

```

567 void lcd_hold(int n1, int n2) { //if looking for hold1 then n1 == 99, n2 = 98; if looking for hold 2 then n2 = 99
568     if (n1 == 99) {
569         int r1 = random(10,99);
570         n1 = r1;
571     }
572     String str1 = String(n1);
573     if (n1 < 10) {
574         str1 = "0" + str1;
575     }
576     if (n2 == 99) {
577         int r2 = random(10,99);
578         n2 = r2;
579     }
580     String str2 = String(n2);
581     if (n2 < 10) {
582         str2 = "0" + str2;
583     }
584     String str_a = "Hold 1: " + str1;
585     String str_b = "Hold 2: " + str2;
586     lcd.setCursor(0,0);
587     lcd.print(str_a);
588     lcd.setCursor(0,1);
589     if (n2 == 98) {
590         lcd.print("Hold 2: ");
591     }
592     else {
593         lcd.print(str_b);
594     }
595 }
596
597
598 void lcd_display3(int n1, int n2, int n3) { //display the 3 places it has found
599     String str1 = String(n1);
600     String str2 = String(n2);
601     String str3 = String(n3);
602     if (n1 < 10) {
603         str1 = "0" + str1;
604     }
605     if (n2 < 10) {
606         str2 = "0" + str2;
607     }
608     if (n3 < 10) {
609         str3 = "0" + str3;
610     }
611     lcd.setCursor(0,0); lcd.print("Res");
612     lcd.setCursor(0,1); lcd.print(str1);
613     lcd.setCursor(7,0); lcd.print("H1");
614     lcd.setCursor(7,1); lcd.print(str2);
615     lcd.setCursor(14,0); lcd.print("H2");
616     lcd.setCursor(14,1); lcd.print(str3);
617 }

```



```

619 void lcd_bf_num(int n1, int n2, int n3) {
620     String str1 = String(n1);
621     String str2 = String(n2);
622     String str3 = String(n3);
623     if (n1 < 10) {
624         str1 = "0" + str1;
625     }
626     if (n2 < 10) {
627         str2 = "0" + str2;
628     }
629     if (n3 < 10) {
630         str3 = "0" + str3;
631     }
632     String str = str1 + " " + str2 + " " + str3;
633     lcd.setCursor(0,0);
634     lcd.print("Brute Forcing");
635     lcd.setCursor(0,1);
636     lcd.print(str);
637 }
638
639
640 void lcd_combo_found(int n1, int n2, int n3) { //display the final combo
641     String str1 = String(n1);
642     String str2 = String(n2);
643     String str3 = String(n3);
644     if (n1 < 10) {
645         str1 = "0" + str1;
646     }
647     if (n2 < 10) {
648         str2 = "0" + str2;
649     }
650     if (n3 < 10) {
651         str3 = "0" + str3;
652     }
653     String str = str1 + " " + str2 + " " + str3;
654     lcd.setCursor(0,0);
655     lcd.print("COMBO");
656     lcd.setCursor(0,1);
657     lcd.print(str);
658 }
659
660 // Deprecated, used to trouble shoot control functions
661 void plotControlData(int c, int g, int p) {
662     Serial.println("Position, Goal_Position, PWM");
663     Serial.print(c);
664     Serial.print(" ");
665     Serial.print(g);
666     Serial.print(" ");
667     Serial.println(p);
668 }

```